

TensorGrip®

F20

QUICK DRY FOAM &
UPHOLSTERY SPRAY
ADHESIVE



FABRIC



FOAM



WEB SPRAY



LOW VOC

TECHDATA

PRODUCT DESCRIPTION

TensorGrip® F20 has been developed to provide very fast tack times for all upholstery, foam and carpet contact bonding situations. Its high solids and pressure sensitive adhesive technology, makes this product highly suited for all types of production processes.

F20 is designed to give a long open time and high tack level with good strength for general bond applications. (Not recommended for decorative high pressure laminate or applications subjected to high temperatures).

ADVANTAGES

- Fast Tack
- Soft Bond Line
- Long Open Time
- Low Odour
- Low VOC
- Toluene Free

DIRECTIONS FOR USE

- This product is designed to be applied to both surfaces to be bonded together. Make sure that surfaces are clean, dry and free from dirt, dust, oil, loose paint, wax or grease, etc. For best results, the temperature of the adhesive and the surfaces being bonded should be between 16°C - 27°C.
 - Use with adequate ventilation. Shake the canister well before use. Attach and secure hose tightly onto the spray gun with required tip. Attach the other end of the hose onto the canister. Make sure the hose-valve connections are securely tight. Open the valve on the canister slowly and fully, check for leaks during this process. Unlock the trigger on the spray gun to start spraying.
 - Prior to use, Check compatibility by spraying a small test patch of the adhesive on the substrate. This product may degrade some substrates.
 - Spray about 10-20 cm away at a 90 degree angle to the surface, applying a uniform, even coat of adhesive to obtain 80% to 100% coverage of the surface. If necessary, spray another coat of adhesive in areas that appear to need more adhesive. Spray both surfaces to be bonded, one surface vertically and the other surface horizontally. Allow the adhesive to tack off until no adhesive transfers to the knuckle when touched.
 - Adhere surfaces and press together with adequate pressure. Allow 24 hours for the adhesive to fully cure.
 - If the spray tip clogs, unscrew the spray tip from the gun and clean with solvent such as lacquer thinner or **TensorGrip® C101 citrus** cleaner. Do not use a pin on the spray tip orifice.
- NOT SUITABLE FOR:** Plasticised Vinyl and Polystyrene.

Tensorgrip®

F20

AVAILABLE IN



AEROSOL
500 ML
COVERAGE
7M² Approx



CANISTER
22 LITRES
COVERAGE
230M² Approx



JUMBO
220 LITRES
COVERAGE
2,300M² Approx

COLOURS



CLEAR



GREEN

CHEMICAL TECHNICAL DATA

TYPICAL PROPERTIES

Viscosity	
Total Solids	21 - 27%
System Flammability	Non flammable liquid in flammable gas
Specific Gravity	
Shear adhesion failure temp	80°C
Dry time	Approx 5 Minutes depending on temp & humidity
Open time	60 Minutes
SHELF LIFE	18 months from date of manufacture

HANDLING & STORAGE

- Consult Material Safety Data Sheet prior to use.
- Do not store at temperatures over 50°C.
- Avoid exposure to direct sunlight.
- Do not store directly on concrete floor.
- Always store above 15°C
- When connected, keep valve open and hose pressurised at all times
- Always test our adhesives to determine suitability for your particular application prior to use in production

CANISTER STORAGE & CHANGE OVER

- Leave the valve on the canister open. Do not disconnect the hose/gun from the canister (unless changing to a new canister).
- To change or disconnect canister: turn canister valve to the off position, spray out remaining adhesive left in the hose, disconnect the spray hose and gun from the canister.
- Reconnect the spray hose to a new canister of adhesive. If you are NOT connecting to a new canister, connect hose to canister of cleaning solvent (sold separately) and spray out until liquid is clear which indicates that the hose and gun is clean.

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Quin Global AU
PO Box 6196
Queanbeyan NSW 2620

1300 857 846
quinglobal.com.au
sales@quinglobal.com.au

